



*****Please contact an ILPRA Technician prior to changing any settings, if you were not professionally trained***
215-822-0600 ext: 270 ext: 280**

ENERGY QUICK START GUIDE

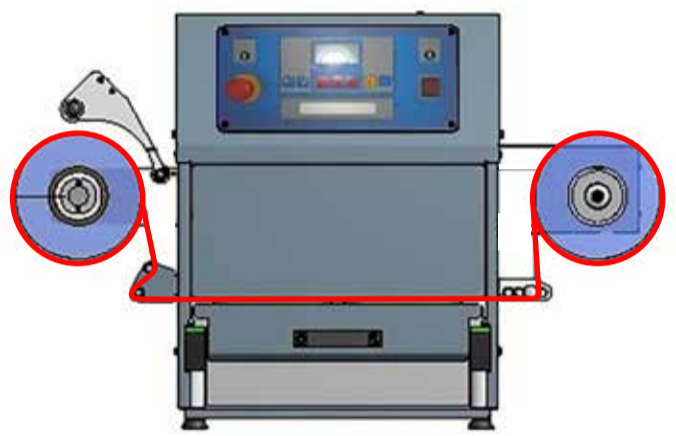
Once machine is fully connected, (see connection guide provided) turn the machine on:



If needed, make sure RED Emergency stop button is released by turning to the right.
Pull the tray carrier out and remove drawer to allow access to thread the film properly
Put film on machine's left arm and run the film thru the machine as shown in book (**make sure sealant layer of film is facing down**):



EMERGENCY STOP



Use film advancement button to wind the film:



Put drawer back in place
Press the yellow reset button on the far right:



If you have only one size tooling set, the machine is pre-set to the size the machine came with.
*** However, If you have multiple tooling sets, please contact an ILPRA technician to help assist in securing proper program when you are ready to do a changeover. If you have not been professionally trained, do not attempt the changeover until speaking to an ILPRA Technician.

Check to make sure the machine is heating up to temperature which should be illustrated on home page of control panel as shown. (approx. 15 minutes from when machine is turned on). Temperature is in Celsius. In most cases, the machine will arrive preset in the temp range of 150-170C. this can be adjusted as desired later.



Do sealing tests to make sure the machine is working properly and the excess film scrap is on the outside of the rewind collars, to help prevent wrinkling. This is always subject to adjustment. Please note, if using Modified Atmosphere Packaging ("gas injection"), the machine will need to be in VG (Vacuum Gas) Mode. In this mode you will hear the vacuum pump turn on once cycle begins after drawer is pushed in.



The machine was tested to 0.5%-1% residual prior to shipping and the machine should be set and ready to run. However...

- Make sure the Oxygen level is at your desired residual percentage.
- Adjust the gas or vacuum values to get the proper O2%.